



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Rhino Tool House

***5205 South Emmer Dr. New Berlin, WI 53151
3600 Chamberlain Lane, Suite 618, Louisville, KY 40241
126 Carlisle St Rear, Hanover, PA 17331***

*(Hereinafter called the Organization) and hereby declares that Organization is accredited
in accordance with the recognized International Standard:*

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the
operation of a laboratory quality management system
(as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Mechanical Calibration ***(As detailed in the supplement)***

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President

Initial Accreditation Date:

June 23, 2016

Issue Date:

November 19, 2022

Expiration Date:

November 30, 2024

Accreditation No.:

88807

Certificate No.:

L22-774

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based
on a continuous accreditation cycle. The validity of this certificate should be
confirmed through the PJLA website: www.pjilabs.com*



Certificate of Accreditation: Supplement

Rhino Tool House

5205 South Emmer Dr., New Berlin, WI 53151
3600 Chamberlain Lane, Suite 618 Louisville KY 40241
126 Carlisle St Rear Hanover PA 17331
Contact Name: Mr. Tom Jochims Phone: 262.796.1100

Accreditation is granted to the facility to perform the following calibrations:

Main Location - 5205 South Emmer Dr., New Berlin, WI 53151

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Torque Tools Pneumatic ^{FO}	0.2 Nm to 75 Nm	0.51 % of Reading	Rhino Tool House Managed Calibration Equipment. Procedure 5.4
	76 Nm to 850 Nm	0.68 % of Reading	
Torque Tools DC ^{FO}	0.2 Nm to 685 Nm	0.26 % of Reading	
	686 Nm to 4 000 Nm	0.65% of Reading	
Torque Tools Hydraulic ^{FO}	500 Nm to 3 000 Nm	1.96 % of Reading	
Torque Wrenches ^{FO}	1 Nm to 800 Nm	0.54% of Reading	

Satellite Location #1 - 126 Carlisle Street, Hanover, PA 17331

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Torque Tools Pneumatic ^{FO}	0.6 Nm to 85 Nm	0.51% of Reading	Rhino Tool House Managed Calibration Equipment. Procedure 5.4
	86 Nm to 1 000 Nm	0.68% of Reading	
Torque Tool DC ^{FO}	0.6 Nm to 150 Nm	0.26% of Reading	
	151 Nm to 1 000 Nm	0.65% of Reading	
Torque Wrenches ^F	0.2 Nm to 85 Nm	0.54% of Reading	

Satellite Location #2 - 11300 Decimal Drive, Suite B, Louisville, KY 40299

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Torque Tools Pneumatic ^{FO}	0.2 Nm to 75 Nm	0.51 % of Reading	Rhino Tool House Managed Calibration Equipment. Procedure 5.4
	76 Nm to 180 Nm	0.68 % of Reading	
	181 Nm to 1 400 Nm	0.86 % of reading	
Torque Tool DC ^{FO}	0.2 Nm to 180 Nm	0.26 % of Reading	
	181 Nm to 1 400 Nm	0.39 % of reading	
Torque Wrenches ^{FO}	0.2 Nm to 180 Nm	0.54 % of Reading	
	181 Nm to 1 400 Nm	0.68 % of reading	



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Accreditation is granted to the facility to perform the following calibrations:

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
3. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.